

ASSEMBLY INSTRUCTIONS

IMPORTANT NOTES

WELCOME TO THE WORLD OF Serious steel! Please note:

* Thank you for purchasing the Parabody 832102 LEG PRESS. Please read these instructions thoroughly and keep them for future reference. This product must be assembled on a flat, level surface to assure its proper function.

We recommend cleaning your product (pads and frame) on a regular basis, using warm soapy water. Touch-up paint can be purchased from your Parabody customer service representative at (800) 328-9714.

There is a risk assumed by individuals who use this type of equipment. To minimize risk, please follow these rules:

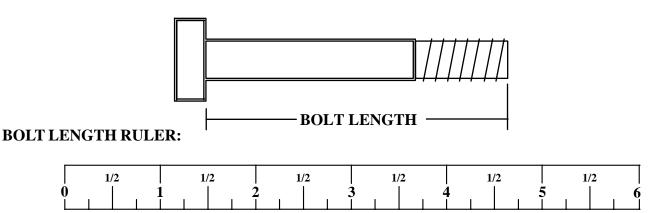
- 1. Inspect equipment daily. Tighten all loose connections and replace worn parts immediately. Failure to do so may result in serious injury.
- 2. Do not allow minors or children to play on or around this equipment.
- 3. Exercise with care to avoid injury.
- 4. If unsure of proper use of equipment, call your local Parabody distributor or call the Parabody customer service department at (800) 328-9714.
- 5. Consult a physician before beginning any exercise program.

Tools Required for Assembly

- * 3/4" wrench
- * 9/16" wrench
- * Ratchet with 3/4" and 9/16" sockets
- * Adjustable wrench
- * 5/32" Allen wrench
- * Tape measure

Bolt Length Ruler

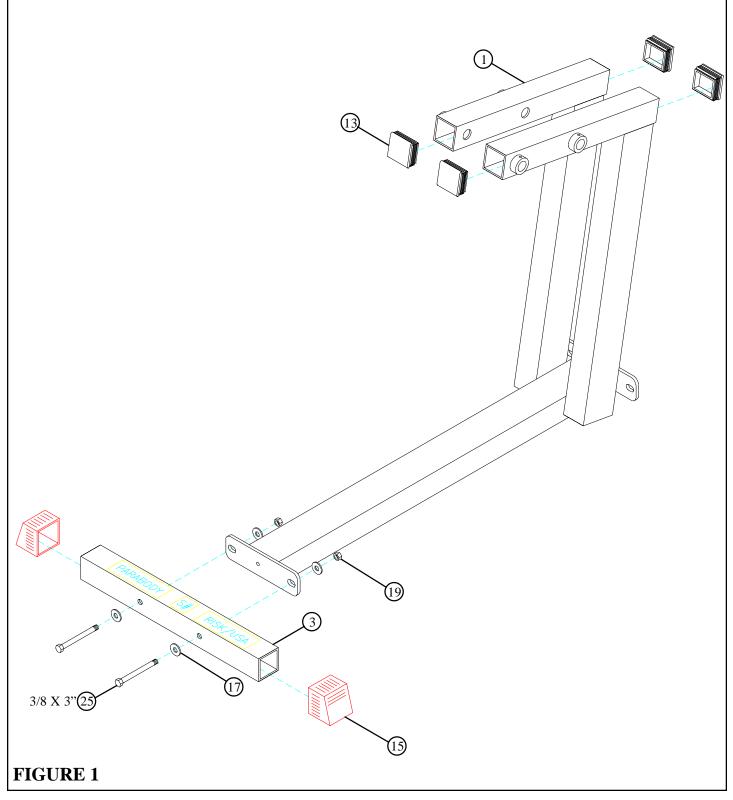
NOTE: BOLT LENGTH IS MEASURED FROM THE UNDERSIDE OF THE HEAD OF THE BOLT.



PARTS LIST

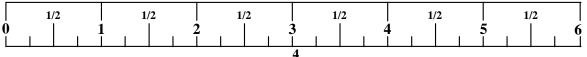
KEY	PART #	DESCRIPTION	QTY		KEY	PAR
1	6574503	BASE FRAME	1		18	3102
2	6573603	SEAT FRAME	1		19	3102
3	6655701	REAR TUBE	1		20	3102
4	6575403	FOOT PLATE	1		21	3102
5	6573903	LEVER TUBE	2		22	3102
6	6476403	HANDLE	1		23	3102
7	6575102	ADJUSTMENT TUBE	1		24	3102
8	6597402	SEAT PAD	2		25	3102
9	6574001	3/4 X 8-1/4" SHAFT	2		26	3102
10	3103102	1 X 8" GRIP	2		27	3102
11	3116201	3-1/2" PULLEY	1		28	3202
12	6177001	2-1/2 X 5-1/2" NON-SKID STRIP	8		29	6122
13	6405201	2" SQ. END CAP	14		30	6020
14	6416601	PARAGLIDE (QTY. 8)	1		31	3104
15	6467001	2" SQ. COVER CAP	2		32	3106
16	6500601	2" WHEEL	2		33	6412
17	3102501	3/8" FLAT WASHER	8			
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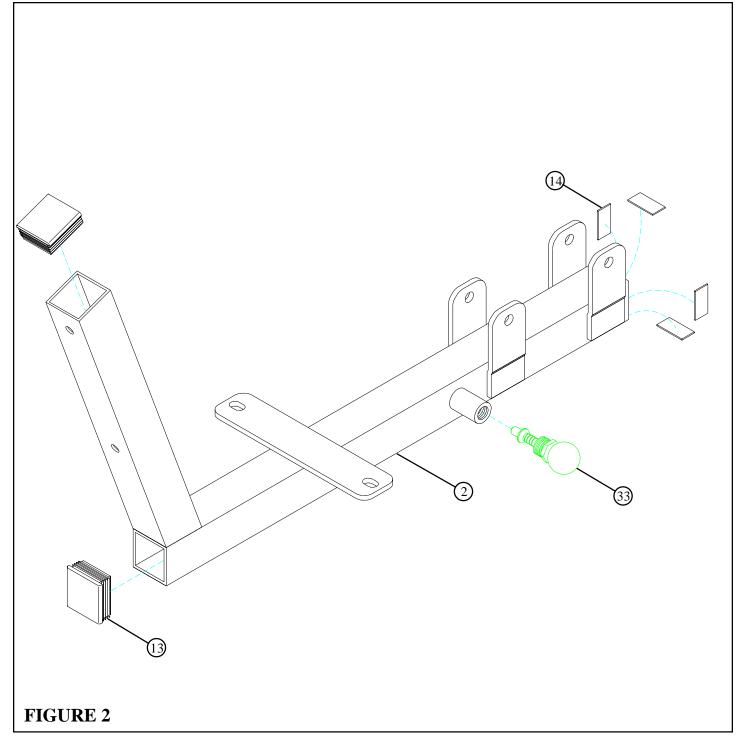
KEY	PART #	DESCRIPTION	QTY
18	3102601	3/8" LOCK WASHER	4
19	3102802	3/8" LOCK NUT	2
20	3102807	3/8" LOW HEIGHT LOCK NUT	1
21	3102801	1/2" LOCK NUT	2
22	3102804	1/2" LOW HEIGHT LOCK NUT	2
23	3102941	3/8 X 1-1/2" BOLT	2
24	3102922	3/8 X 2-3/4" BOLT	2
25	3102904	3/8 X 3" BOLT	2
26	3102935	3/8 X 4-1/2" BOLT	1
27	3102918	1/2 X 3-1/4" BOLT	2
28	3202107	1/2 X 6-1/2" BOLT	2
29	6122703	3/8 ID X 3/8" SPACER	2
30	6020601	1/2" FLANGE BEARING	8
31	3104901	3/4" FLANGE BEARING	4
32	3106803	5/16" SET SCREW	4
33	6412001	3/8" SPRING PIN	1



STEP 1:

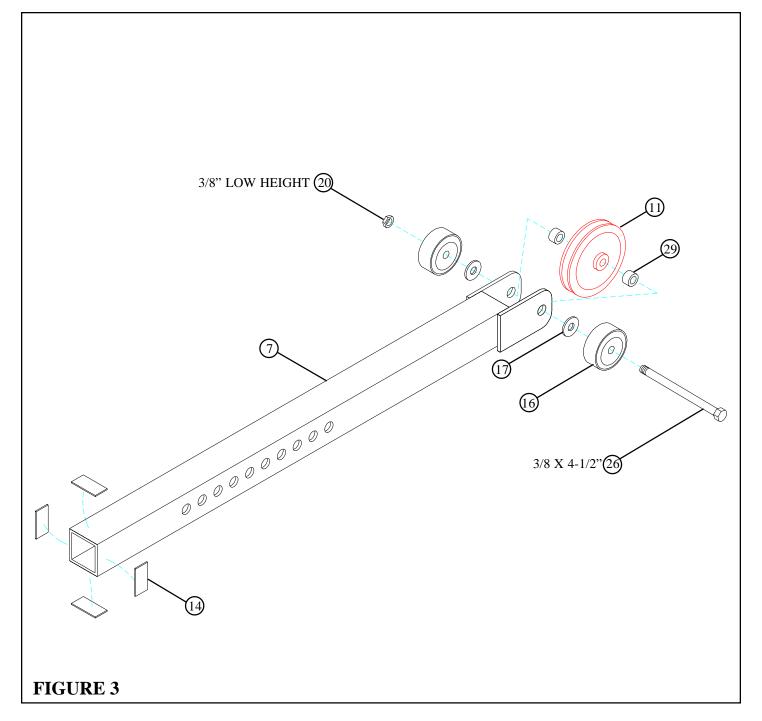
- Attach two 2" SQ. COVER CAPS (15) onto the ends of the REAR TUBE (3) as shown in FIGURE 1.
- Insert four 2" SQ. ENDCAPS (13) into the ends of the BASE FRAME (1) as shown in FIGURE 1.
- SECURELY assemble the REAR TUBE (3) to the BASE FRAME (1) using two 3/8 X 3" BOLTS (25), four 3/8" FLAT WASHERS (17), and two 3/8" LOCK NUTS (19). See FIGURE 1.





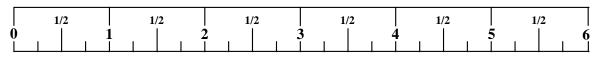
STEP 2:

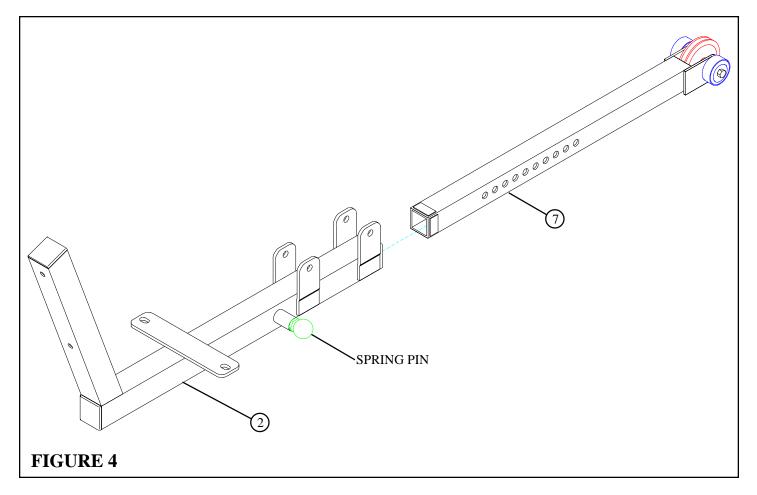
- Insert two 2" SQ. ENDCAPS (13) into the ends of the SEAT FRAME (2) as shown in FIGURE 2.
- SECURELY assemble one 3/8" SPRING PIN (33) to the spring pin barrel on the SEAT FRAME (2) as shown in FIGURE 2.
- Attach four PARAGLIDE STRIPS (14) to the *inside* of the SEAT FRAME (2) using the following steps:
 - Thoroughly clean all surfaces where the PARAGLIDE STRIPS (14) are to be attached.
 - Remove the PARAGLIDE STRIPS (14) from the paper backing and firmly apply them to all shown surfaces.



STEP 3:

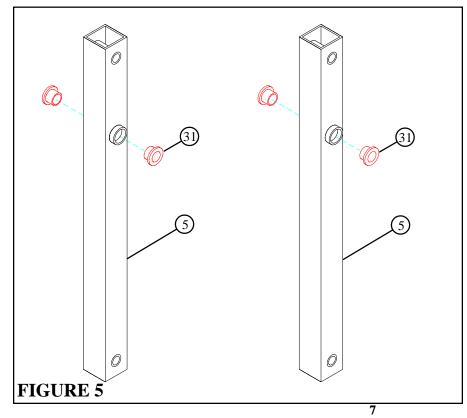
- SECURELY assemble one 3-1/2" PULLEY (11), two 2" WHEELS (16), two 3/8" FLAT WASHERS (17), and two 3/8 ID X 3/8" SPACERS (29) to the ADJUSTMENT TUBE (7) using one 3/8 X 4-1/2" BOLT (26) and one LOW HEIGHT LOCK NUT (20) as shown in FIGURE 3.
- Attach four PARAGLIDE STRIPS (14) to the *outside* of the ADJUSTMENT TUBE (7) using the following steps:
 - Thoroughly clean all surfaces where the PARAGLIDE STRIPS (14) are to be attached.
 - Remove the PARAGLIDE STRIPS (14) from the paper backing and firmly apply them to all shown surfaces.





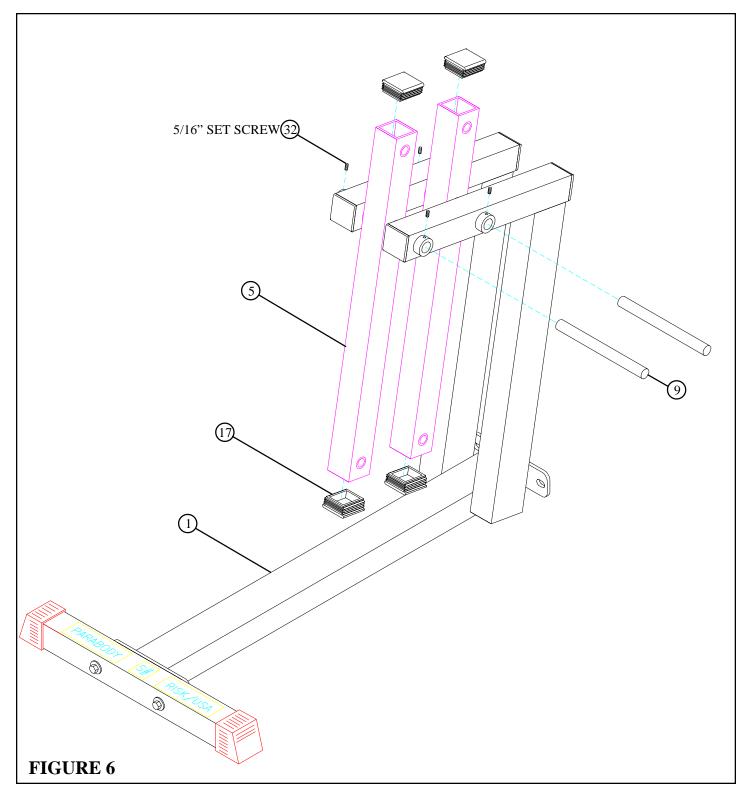
STEP 4:

• **CAREFULLEY** slide the ADJUSTMENT TUBE (7) over into the SEAT FRAME (2) and engage the SPRING PIN into one of the adjustment holes. See FIGURE 4.



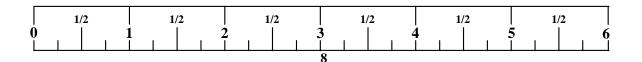
STEP 5:

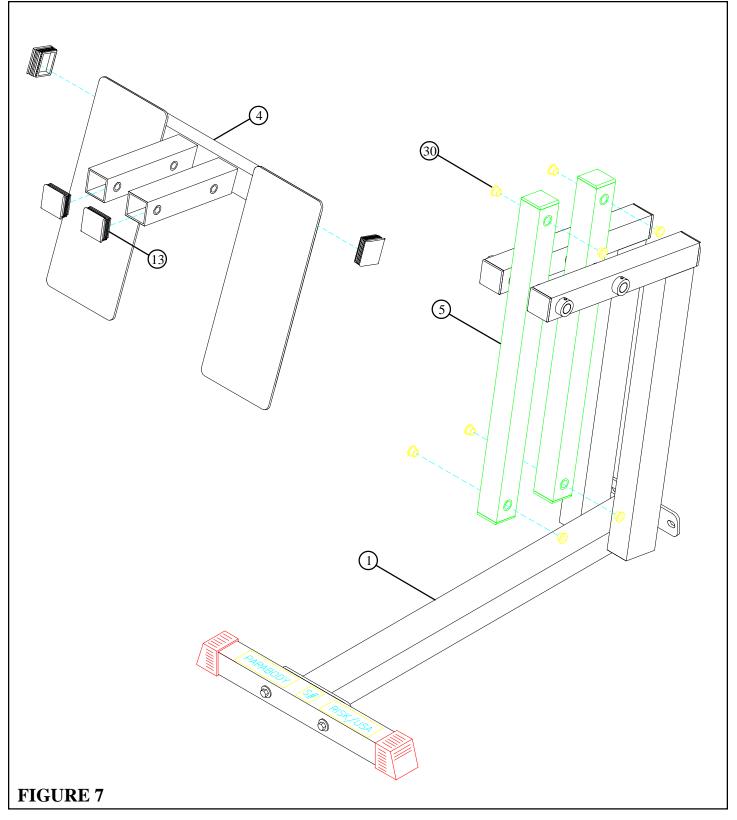
• Insert two 3/4" FLANGE BEARINGS (31) into each of the two LEVER TUBES (5) as shown in FIGURE 5.



STEP 6:

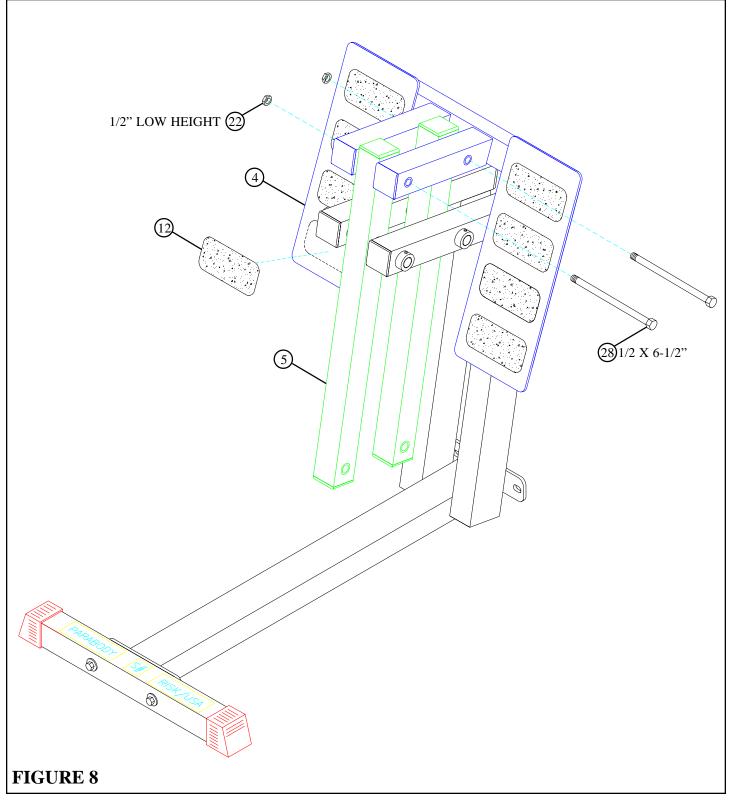
- Insert four 2" SQ. END CAPS (13) into the ends of two LEVER TUBES (5) as shown in FIGURE 6.
- SECURELY assemble the LEVER TUBES (5) to the BASE FRAME (1) using two 3/4" SHAFTS (9) and SECURE in place using four 5/16" SET SCREWS (32). See FIGURE 6.





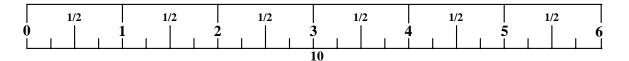
STEP 7:

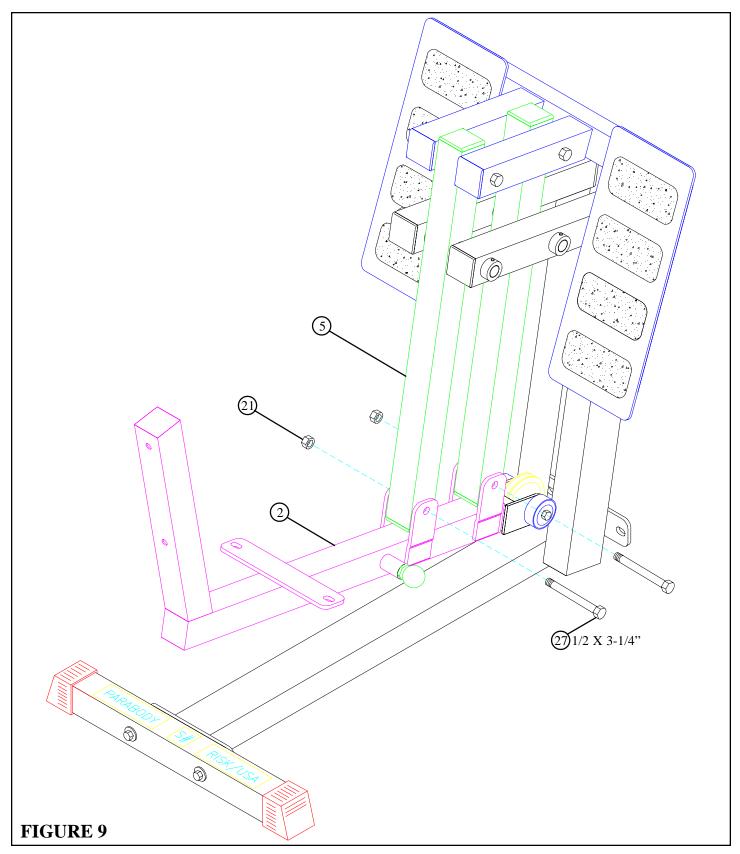
- Insert four 2" SQ. END CAPS (13) into the ends of FOOT PLATE (4) as shown in FIGURE 7.
- Insert eight 1/2" FLANGE BEARING (30) into the LEVER TUBES (5) as shown in FIGURE 7.



STEP 8:

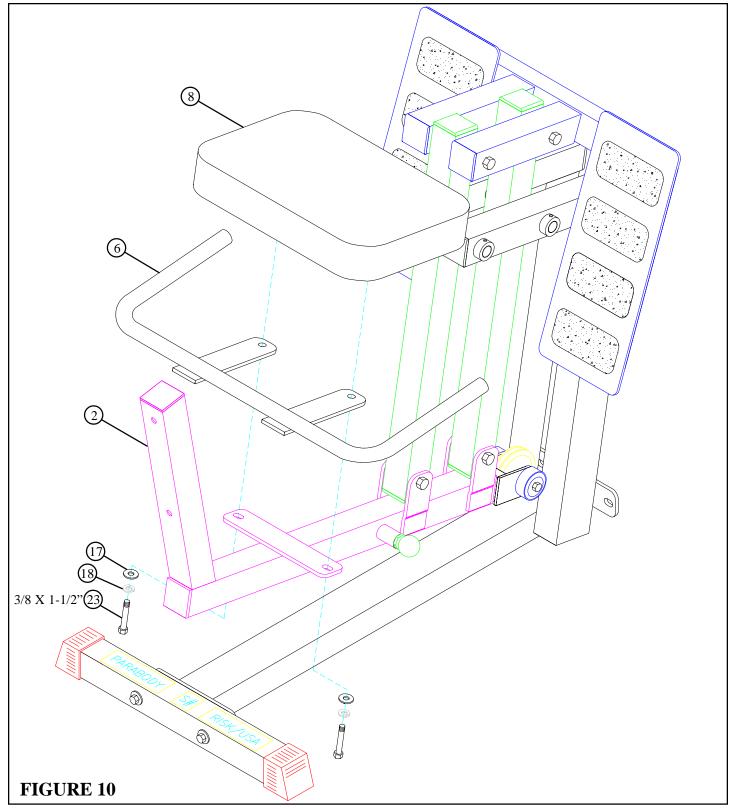
- SECURELY assemble the FOOT PLATE (4) to the LEVER TUBES (5) using two 1/2 X 6-1/2" BOLTS (28) and two 1/2" LOW HEIGHT LOCK NUTS (22) as shown in FIGURE 8.
- CAREFULLY attach eight NON-SKID STRIPS (12) to the FOOT PLATE (4) as shown in FIGURE 8.





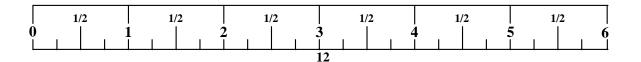
STEP 9:

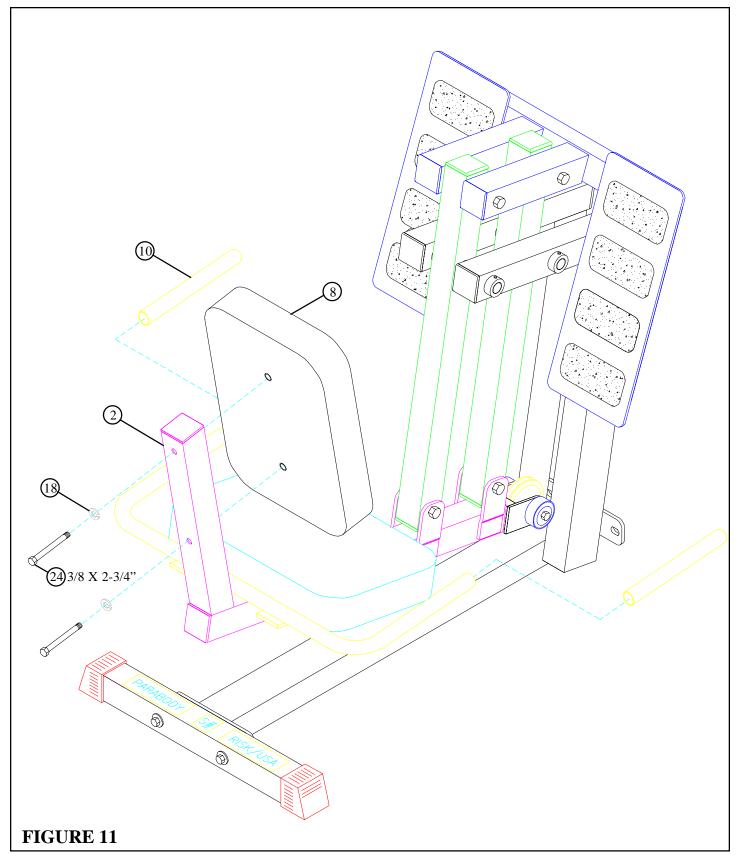
• SECURELY assemble the SEAT FRAME (2) to the LEVER TUBES (5) using two 1/2 X 3-1/4" BOLTS (27) and two 1/2" LOCK NUTS (21) as shown in FIGURE 9.



STEP 10:

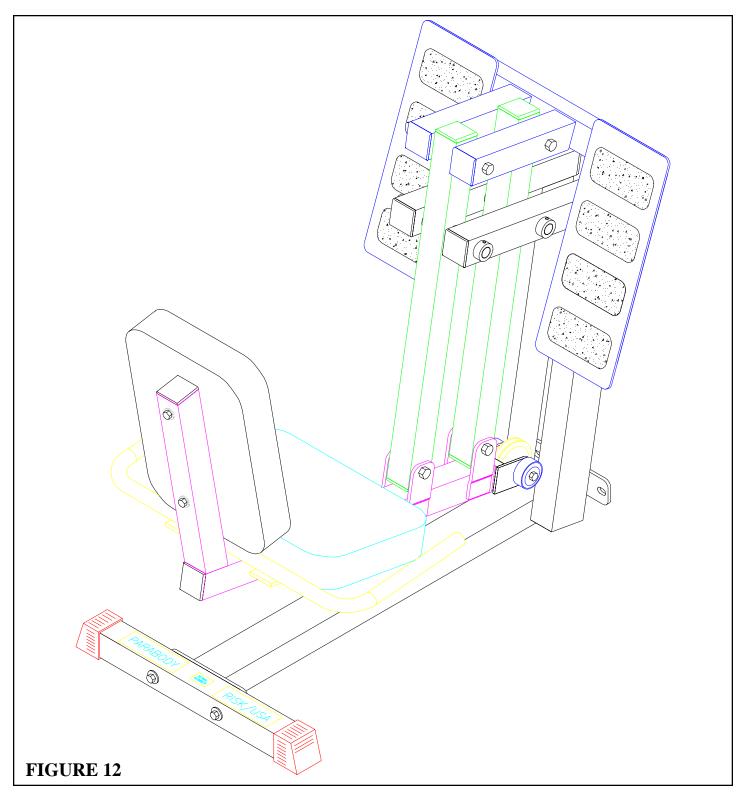
• SECURELY assemble the SEAT PAD (8) to the HANDLE (6) and the SEAT FRAME (2) using two 3/8 X 1-1/2" BOLTS (23), two 3/8" LOCK WASHERS (18), and two 3/8" FLAT WASHERS (17). See FIGURE 10.





STEP 11:

- SECURELY assemble the SEAT PAD (8) to the SEAT FRAME (2) using two 3/8 X 2-3/4" BOLTS (24) and two 3/8" LOCK WASHERS (18) as shown in FIGURE 11.
- Slide two 1 X 8" GRIPS (10) over each HANDLE (6) as shown in FIGURE 11.



STEP 12:

- To adjust the SEAT, sit in the LEG PRESS, gently press against the FOOT PLATE and pull back on the SPRING PIN.
- Refer to the LEG PRESS ADAPTOR assembly instructions to attach the 832102 LEG PRESS to the home gym.

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